

## Supply Chain Mapping with Value Stream Mapping

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Case study exercise: Data required for Value Stream Mapping

**Data Collected by** ..... **Date:** ..... / ..... / 20.....  
 Place of collection: ..... Time: ..... : ..... (AM/PM)

1 Product description		Detail	note
1.1	Name		
1.2	Function		

2 Customer		Detail	note
2.1	Name		
2.2	Order (frequency and method of ordering)		
2.3	Delivery (mode and frequency)		
2.4	Quantity		

3 Supplier		Detail	note
3.1	Name		
3.2	Your order (frequency and mode of ordering)		
3.3	Delivery (mode and frequency)		
3.4	Stock (period and quantity)		

4 Internal operation		cycle time	Takt time	No of shift	No of operator	WIP
4.1						
4.2						
4.3						
4.4						
4.5						

**Note:** .....

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